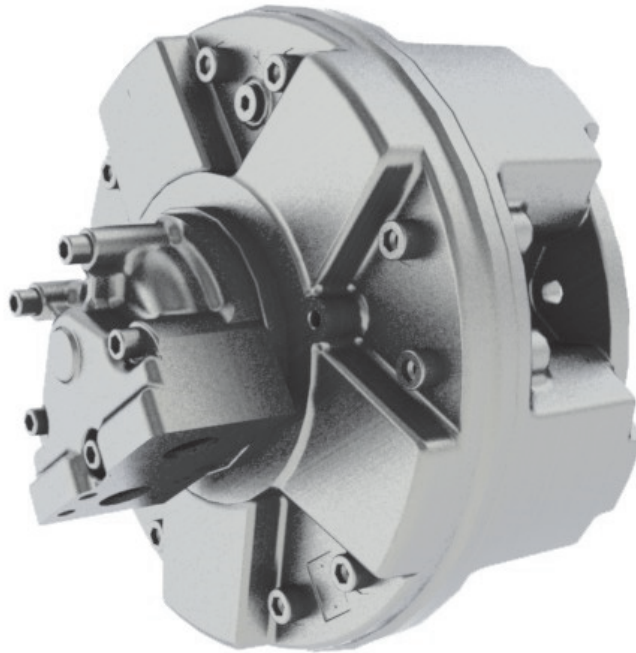


GM5A



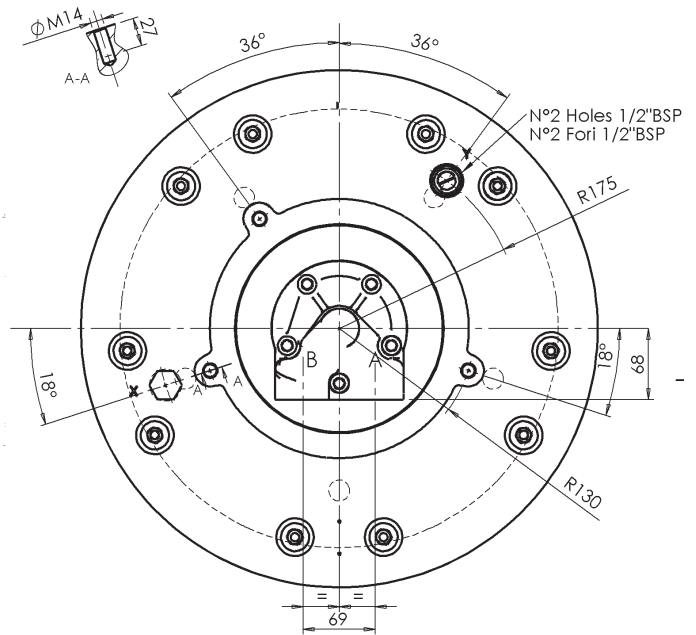
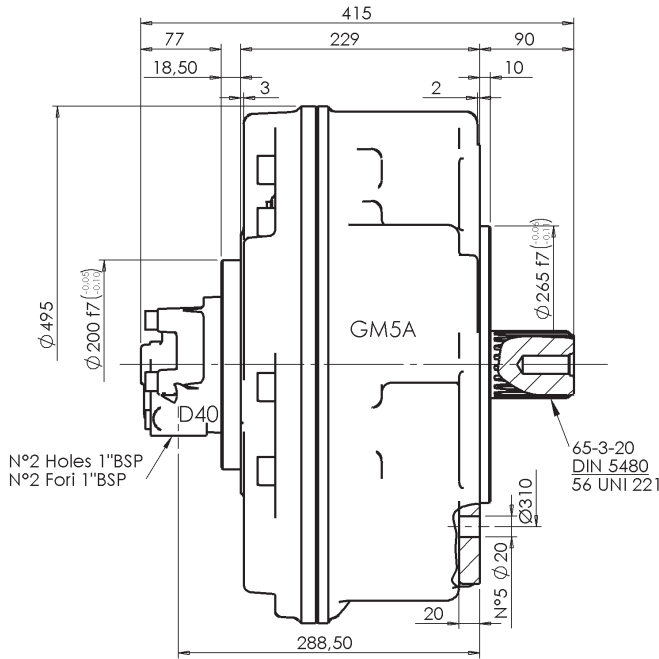
PERFORMANCES TABLE
TABELLA DELLE PERFORMANCE

GM5A		800	1000	1200★	1300	1450	1600★	1800★	2000	
Displacement / Cilindrata	cm ³ /rev	807	1039	1185	1340	1462	1634	1816	2007	
Bore / Alesaggio	mm	52	59	63	67	70	74	78	82	
Stroke / Corsa	mm	76	76	76	76	76	76	76	76	
Specific torque / Coppia spec.	Nm/bar	12,60	16,20	18,50	20,90	22,80	25,35	28,30	31,30	
Cont. Pressure / Press. Cont.	bar	250	250	250	250	250	250	250	250	
Peak pressure / Press. Picco	bar	425	425	400	400	375	375	350	350	
Cont. speed / Velocità Cont.	rpm	325	300	300	300	275	250	250	200	
Max. speed / Velocità Max	rpm	450	450	400	400	350	300	300	250	
Peak power / Potenza picco	kW	120	120	120	120	120	120	120	120	
Approximative mass / Massa approssimativa		kg	174							
Motor casing oil capacity / Capacità olio corpo motore		l	10							
Max casing pressure / Pressione max. in carcassa		bar	5	peak picco	La pressione continua o media di lavoro va determinata in funzione della vita del motore (vita dei cuscinetti).					
			1	continuous continuo	Continuous or average working pressure should be chosen in function of the required service lifetime (bearing lifetime).					

★= Preferred motor type / *Morote preferito*

DIMENSIONS

DIMENSIONI



Flange and shaft dimensions are the same as for the M5 series motors
 Le dimensioni della flangitura e degli alberi sono come nella serie M5

SHAFTS

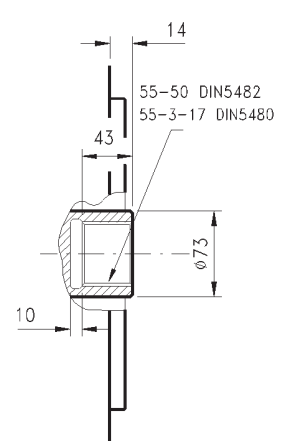
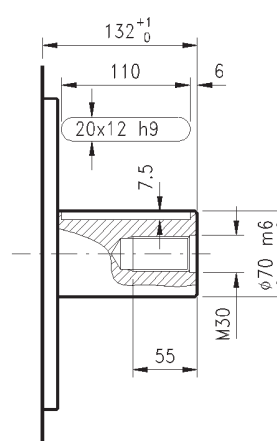
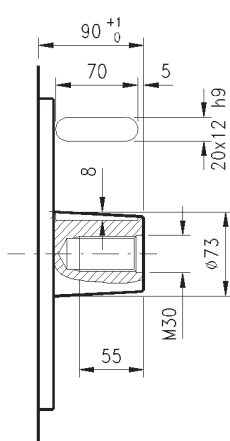
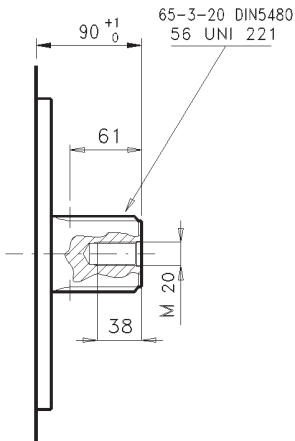
ALBERI

Splined DIN 5480 7
 Calettato UNI 221 1

Tapered 2
 Conico

Cylindrical 8
 Cilindrico

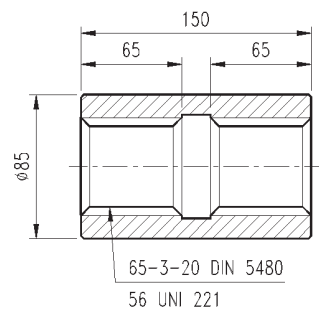
Internal spline DIN 5480 9
 Calett. intern. DIN 5482 3



SPLINE DATA - CALETTATURE

ADAPTORS
 MANICOTTI

DIN	65-3-20 DIN 5480	55-2-26 DIN 5482	55-3-17 DIN 5480	56 UNI 221
	d_0 Ø60.0	Ø52.0	Ø51.0	d_1 Ø56.0 $^{+0.030}_{+0}$ H7
	d_1 Ø65.0 $^{+0.740}_{+0}$ H14	Ø65.0 $^{+0.300}_{+0}$ H12	Ø55.0 $^{+0.740}_{+0}$ H14	d_2 Ø65.0 $^{+0.190}_{+0}$ H11
	d_2 Ø59.0 $^{+0.190}_{+0}$ H11	Ø50.0 $^{+0.160}_{+0}$ H11	Ø49.0 $^{+0.160}_{+0}$ H11	A 10.0 $^{+0.028}_{-0.013}$ F7
	A Ø5.25	Ø3.5	Ø5.25	d_3 Ø56.0 $^{-0.010}_{-0.029}$ g6
UNI	65-3-20 DIN 5480	55-2-26 DIN 5482	55-3-17 DIN 5480	56 UNI 221
	d_a Ø54.101 H11	Ø46.902 H10	Ø43.807 H11	d_4 Ø65.0 $^{-0.100}_{-0.190}$ d11
	d_3 Ø64.4 $^{-0}_{-0.190}$ h11	Ø54.5 $^{-0}_{-0.190}$ h11	Ø54.4 $^{-0}_{-0.190}$ h11	B 10.0 $^{-0.013}_{-0.028}$ f7
	d_4 Ø58.4 $^{-0}_{-0.740}$ h14	Ø49.0 $^{-0}_{-0.300}$ h12	Ø48.4 $^{-0}_{-0.620}$ h14	
	B Ø6.0	Ø3.5	Ø6.0	
	d_b Ø70.999 f8	Ø56.953 e9	Ø60.873 f8	



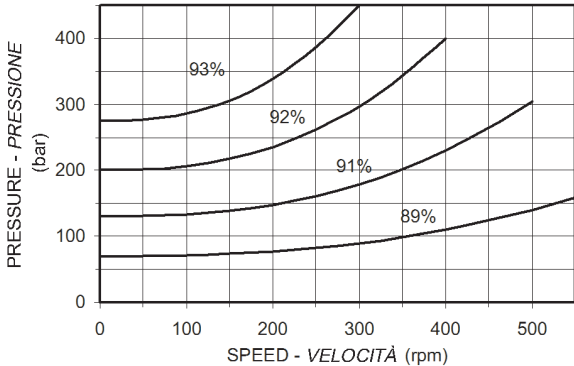
PERFORMANCE

The graphs indicate the typical performance characteristics of the 1200 cc motor operating with mineral oil with viscosity 40 cSt at 50 °C.

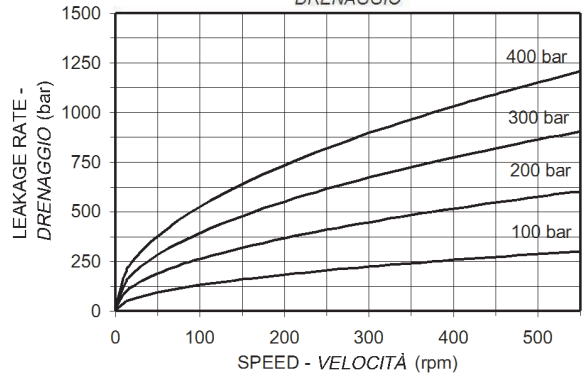
CARATTERISTICHE

I grafici si riferiscono alle caratteristiche del motore 1200 cc operando con olio minerale avente viscosità 40 cSt a 50 °C.

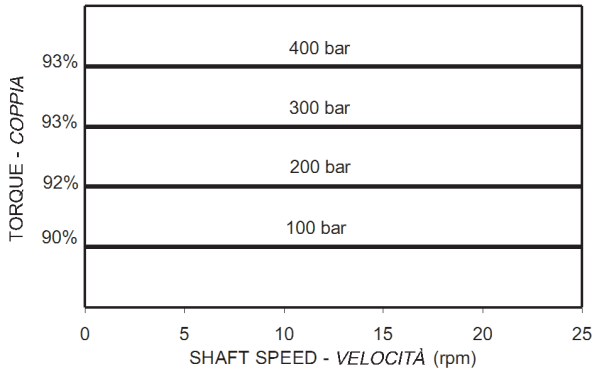
MECHANICAL EFFICIENCY
RENDIMENTO MECCANICO



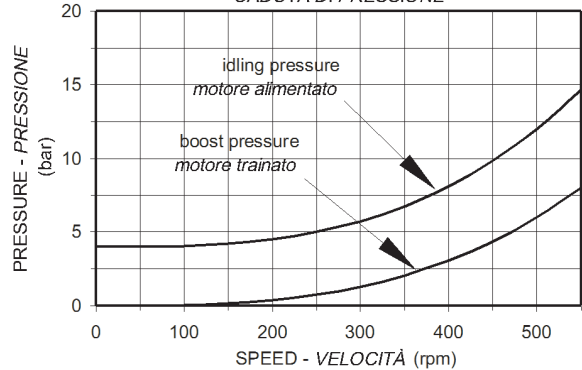
LEAKAGE RATE
DRENAGGIO



STARTING AND LOW SPEED TORQUE
COPPIA ALLO SPUNTO E A BASSA VELOCITÀ



IDLING AND BOOST PRESSURE
CADUTA DI PRESSIONE



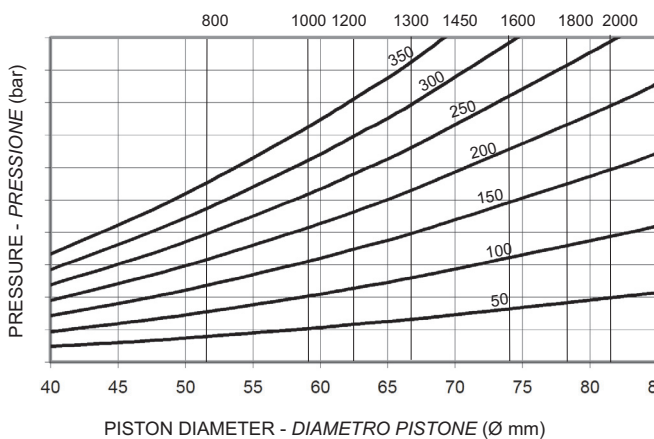
BEARING LIFETIME

The graph refers to the motor with the standard bearings. Note that the average lifetime of a bearing (B₅₀ lifetime) is approximately 5 times the B₁₀ lifetime.

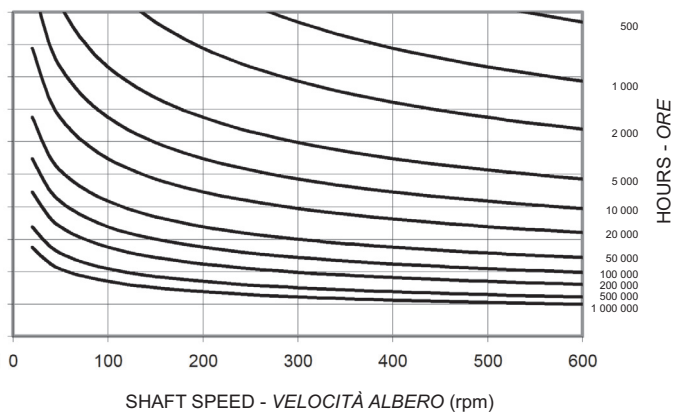
VITA CUSCINETTI

Il grafico si riferisce ai motori con i cuscinetti standard. Notare che la vita media di un cuscinetto (vita B₅₀) è circa 5 volte superiore alla vita B₁₀.

MOTOR DISPLACEMENT - CILINDRATA MOTORE



B₁₀ LIFETIME - VITA B₁₀



BEARING OPTIONS

OPZIONI CUSCINETTI

Spherical roller bearings (option G) - the lifetime of the spherical roller bearings is 0.91 times the equivalent lifetime of the roller bearings.

For longer lifetimes contact our technical department.

Cuscinetti a rulli orientabili (opzione G) - la vita dei cuscinetti a rulli orientabili è 0,91 volte l'equivalente vita dei cuscinetti a rulli.

Per una durata maggiore consultare il Ns. ufficio tecnico

ORDER CODES

CODICI D'ORDINE

GM5A ① ② ③ ④ + ⑤ ⑥ ; ⑦ ⑧

MOTOR CODE

1. **Nominal displacement** - see motor spec. table.

2. **Shaft option:**

- 7 = male 65-3-20 DIN 5480
- 1 = male 56 UNI 221
- 9 = female 55-3-17 DIN 5480
- 3 = female A 55-50 DIN 5482
- 2 = tapered keyed
- 8 = cylindrical keyed

3. **Bearings:**

G = spherical roller bearings

4. **Other options:**

- U = without shaft seal
- SV = stainless steel shaft sleeve corr. protect. for shaft seal
- V = Vytan seals
- I = case press. relief valve 3 bar

DISTRIBUTOR CODE see page *

5. **Distributor:** D40 standard

6. **Tachometer:** K = predisposed for tachometer
J = with tachometer coupling

ASSEMBLY CODES

7. **Direction of shaft rotation:** standard motors are supplied with clockwise rotation (viewed from shaft end) with flow in port A, out port B.

- R = clockwise rotation
- L = anti-clockwise rotation

8. **Distributor cover position:** see page 10

- no code = position DM1
- DM . , = other position

CODICE MOTORE

1. **Cilindrata nominale** - vedi tabella cilindrate.

2. **Opzioni albero:**

- 7 = maschio 65-3-20 DIN 5480
- 1 = maschio 56 UNI 221
- 9 = femmina 55-3-17 DIN 5480
- 3 = femmina A 55-50 DIN 5482
- 2 = conico con chiavetta
- 8 = cilindrico con chiavetta

3. **Cuscinetti:**

G = cuscinetti a rulli di botte

4. **Altre opzioni:**

- U = senza tenuta albero
- SV = manicotto inox sull'albero protez. anticorros. per

tenuta

- V = Tenute in Vytan
- I = valv. sfiato 3 bar

CODICE DISTRIBUTORE vedi pagina *

5. **Distributore:** D40 standard

6. **Contagiri:** K = predisposizione per contagiri

J = con attacco contagiri

CODICI PER L'ASSEMBLAGGIO

7. **Rotazione albero:** i motori sono forniti con rotazione in senso orario (visto dal lato albero) con flusso in ingresso in port A, in uscita port B.

- R = rotazione in senso orario
- L = rotazione in senso anti-

orario

8. **Posiz. coperchio distributore:** vedi pag.10

- nessun codice = posizione DM1
- DM . , = altra posizione